Fluid Filling Machines for Automotives

CE Certified systems, approved by leading global automotive manufacturers
Twin Engineers Pvt. Ltd. offers specialist technology in three areas - Fluid Filling, Meter Mix Dosing and Robotic Dispensing. Twin is the only company globally, that offers solutions across all these three areas and has been a market leader in its chosen niche since the last two decades.

A global network of representatives ensures real-time availability of critical spares, consumables and services. Customers from diverse industries which include automotive, electrical, electronics, filters, PU components rely on Twin’s versatile technology for their applications.

The list of materials handled, industries served and machines has only been growing...

- **Fully integrated plant** for Desno, world’s largest auto-electronic part manufacturer, to automate its electronic potting processes
- **Online, fully automated 6-axis robotic cell** for Ford’s engine gasket sealing application
- **Award winning fluid filling solutions** for Toyota’s engine and powertrain line
- **Foremost supplier of process automation** solutions for world’s leading automobile manufacturers such as Honda, Volvo, Harley Davidson etc.

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**About Twin Engineers**

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The list of materials handled, industries served and machines has only been growing...

- **25** Years of experience
- **50+** Different materials handled
- **13** Industry segments served
- **500+** Installations

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**NOTABLE PROJECTS**

- **Fully integrated plant** for Desno, world’s largest auto-electronic part manufacturer, to automate its electronic potting processes
- **Online, fully automated 6-axis robotic cell** for Ford’s engine gasket sealing application
- **Award winning fluid filling solutions** for Toyota’s engine and powertrain line
- **Foremost supplier of process automation** solutions for world’s leading automobile manufacturers such as Honda, Volvo, Harley Davidson etc.
Twin's proven range of fluid filling machines for TCF & Powertrain lines are trusted by world's top automobile and auto ancillary manufacturers. Twin Engineers has an extensive experience of working with the OEM's as well as large System Integrators.

Solutions to achieve your cycle-time goals
The solutions are developed and customized by Twin's R&D team and engineered to adapt to specific requirements of the OEMs and System Integrator. Twin's design team works closely with the clients to meet desired cycle time. The machines can be easily configured to meet the specific productivity, quality and safety goals of the clients.

Full range of Fluid Filling solutions

Advanced Machines for Filling Applications
- Brake and Clutch Oil
- Radiator Coolant (pre-mix/on-line mixing)
- AC Gas
- Power steering oil
- Engine, Axle and Gearbox oil
- Ad-blue Filling (Aqueous urea)
- Windshield washer fluid
- Fuel (Diesel & Additives)
- Leak tests (Fluid or Gas)

Filling Processes
- Vacuum filling
- Volume filling
- Level filling
- Pressure filling
- Leak tests
- Fluid mixing
- Degassing

Easy maintenance
The Filling stations use stainless steel in tanks, piping and other key components, enabling easy cleaning and longer durability. The components can be easily worked upon and do not use any welded joints.

Ergonomic adapter design
Twin's Filling stations are designed keeping the Operator's convenience and ease at its center. The Filling adapters are ergonomically designed, light weight and offer convenient pick-up point when mounted next to assembly line or overhead.

Compact and modular
With modular designs Twin's stations require minimum line space, offer high level of flexibility and yet provide easy access for operation/maintenance tasks.
Metered Quantity Filling and Filtration

# Engine, Axle, Gearbox Oil Filling

**FEATURES**
- Integrated with overhead oil storage or oil barrel
- Transmission filtrations system (Nash 5 level)

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Automobile Type</th>
<th>2/3/4 Wheelers, LCVs, HCVs, Tractors</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cycle Time</td>
<td>40 s to 60 s</td>
</tr>
<tr>
<td>Flow Rate</td>
<td>Adjustable</td>
</tr>
<tr>
<td>Oils Handled</td>
<td>5W 30, 10W 30, SAE 90, SAE 14</td>
</tr>
<tr>
<td>Options</td>
<td>Calibration Jig, Auto transfer of oil</td>
</tr>
</tbody>
</table>

# Urea Filling/Ad-Blue Dispensing Machine

**FEATURES**
- Automatic filling gun with zero-drip facility
- Designed to meet Euro IV norms

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Automobile Type</th>
<th>Cars, HCVs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flow Rate</td>
<td>15 LPM</td>
</tr>
<tr>
<td>Options</td>
<td>Calibration Jar, Auto transfer of Urea to machine tank</td>
</tr>
</tbody>
</table>

# Diesel Filling Stations

**FEATURES**
- Flame proof electrical systems
- Fluid Circuit with Vacuum Pump
- Air tight sealing with Manual/Auto-clamp as per necks of different variants of vehicles

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Automobile Type</th>
<th>HCVs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cycle Time</td>
<td>120 s for 4.5 L</td>
</tr>
<tr>
<td>Flow Rate</td>
<td>35 LPM</td>
</tr>
<tr>
<td>Options</td>
<td>Calibration Jar, Auto transfer of Diesel</td>
</tr>
</tbody>
</table>

# Windshield Washer Filling machine

**FEATURES**
- Base stations with overhead consoles
- Multiple selection options and fill size verification

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Automobile Type</th>
<th>Cars, HCVs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cycle Time</td>
<td>120 s for 4.5 L</td>
</tr>
<tr>
<td>Flow Rate</td>
<td>7 LPM</td>
</tr>
</tbody>
</table>

**KEY FEATURES**
- Customised Fluid Circuit to achieve accurate and consistent filling
- Range of Automatic Filling Guns to suit the unique port size of different vehicles
- Advanced Flow meters and sensors to precisely measure the quantity of fluid to be filled
- Manual/Auto Dispensing Gun
- Advanced Controller with data logging
- Adapter for air tight sealing
Evacuation, Leak test, leveling and filling

**Brake and Clutch Oil Filling**

**FEATURES**
- Degassing of Oil
- Synchronous Trolley/Moving Trolley
- Multiple gun system available
- ABS Testing along with Brake Oil Filling

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Automobile Type</strong></td>
<td>2/3/4 Wheelers</td>
</tr>
<tr>
<td><strong>Cycle Time</strong></td>
<td>Starting from 80 s</td>
</tr>
<tr>
<td><strong>Oils Handled</strong></td>
<td>Dot 3, Dot 4, Servo Transdex II</td>
</tr>
<tr>
<td><strong>ABS</strong></td>
<td>Suitable to all makes eg. Continental, Bosch, Mobis etc.</td>
</tr>
<tr>
<td><strong>Options</strong></td>
<td>Calibration Jig, Auto transfer of Oil, moving console</td>
</tr>
</tbody>
</table>

**Radiator Coolant Filling Machine**

**FEATURES**
- The coolant filling machine comes in two standard options
- Pre-mix Coolant dispensing systems
- Systems with facility to mix Coolant and distilled water in machine

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Automobile Type</strong></td>
<td>2/3/4 Wheelers</td>
</tr>
<tr>
<td><strong>Cycle Time</strong></td>
<td>60 s</td>
</tr>
<tr>
<td><strong>Hose Length</strong></td>
<td>8-12 mts</td>
</tr>
<tr>
<td><strong>Variable Ratio</strong></td>
<td>Equipment with Variable filling Ratio for coolant &amp; distilled water available</td>
</tr>
</tbody>
</table>

**Power Steering Oil Filling**

**FEATURES**
- Degassing Of Oil
- Synchronous Trolley/Moving Trolley
- Auto Clamping Adapter/Gun

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Automobile Type</strong></td>
<td>4 Wheelers, HCVs</td>
</tr>
<tr>
<td><strong>Cycle Time</strong></td>
<td>80 s</td>
</tr>
<tr>
<td><strong>Options</strong></td>
<td>Calibration Jar, Auto transfer of oil to machine tank</td>
</tr>
</tbody>
</table>

**AC Charging Stations**

**FEATURES**
- Manual/Auto dispensing gun adapter
- Accumulator for maintaining consistent pressure throughout the line

**SPECIFICATIONS**

<table>
<thead>
<tr>
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<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Automobile Type</strong></td>
<td>4 Wheelers, HCVs</td>
</tr>
<tr>
<td><strong>Flow Rate</strong></td>
<td>925 gm/m</td>
</tr>
<tr>
<td><strong>Cycle Time</strong></td>
<td>4 Wheelers 60 s</td>
</tr>
<tr>
<td><strong>Cycle Time</strong></td>
<td>HCVs 135 s</td>
</tr>
<tr>
<td><strong>Filling Principle</strong></td>
<td>Metered quantity filling (mass flow meter)</td>
</tr>
</tbody>
</table>

**SUPPORT SERVICES**

- Application engineering
- Calibration & commissioning support
- AMCs, Repairs, spares etc.
- Operation & MaintenanceTrainings
- Support for system or process upgrade
In addition to the compact filling stations, Twin Engineers also offers solutions that combine all filling fluids or gases in a unified system, reducing the number of standalone units and bring in huge savings in space. The filling stations can fulfill mixing, metered filling and vacuum filling processes as a single unit. The filling adapters are designed and color coded to easily match the right fluid filling process.

**FEATURES**
- Fully customized as per filling processes
- Compact and modular platform
- Multiple fluids and adapters in a single system

**Seamless Production with SCADA & MES Integrations**

Twin's standalone and combined systems use advanced electronic controls that are easily integrated with the SCADA & MES software on your shopfloor. The systems can also be easily configured for parameters to monitor and control production lines and thereby improve workflow and productivity.
Specialized Filling Adapters to meet your productivity goals

Twin offers specialised filling adapters designed to suit the specific needs of your filling processes and type of fluids. The light-weight filling adapters use pneumatic clamping and valves to offer high flow rate and ensure ease in operation. With fast and easy handling, the Operator stays productive even if the process uses multiple adapters or fluids.

**KEY FEATURES**
- Precise measurement at filling point
- High filling speed, lower evacuation time
- Light-weight Well-balanced design
- Coated surface for protection
- Low maintenance, low-cost

Auto Clamp Gun  Drip Free Gun

Engine Oil Filling  Radiator Coolant filling
Bringing new possibilities of dispensing processes into reality

KEY CLIENTS

DAIMLER
Mahindra
ASHOK LEYLAND
ESCORTS
RENAULT NISSAN
MARUTI SUZUKI
TOYOTA
FORD
TVS
BAJAJ
brembo
JCB
ROYAL ENFIELD
HARLEY-DAVIDSON
HONDA
HONDA
TATA MOTORS
VOLVO
JOHN DEERE
BMW

INDIA (HQ)
J-524, MIDC, Bhosari, Pune 411 026.
Tel: +91 20 2713 0626, 2713 0118
For enquiry: +91 99755 49701/02/03
Email: mktg@twinengineers.com
Web: www.twinengineers.com

THAILAND
Duraflex D CO., Ltd.
Cell: +6681 814 7490  Tel: +662 693 9382
Email: apai@duraflex-d.com

TURKEY
ARES TRAFO Ekipmanları San. ve Tic. Ltd. Sti.
Tel: +90 21 6597 2149, 6593 1065
Email: cemil.berker@aresmetal.com

IRAN
Tiva Machine Tools Co.
Tel: +98 (0) 21 44 29 52 36-7
Email: saeed.kashani@tivatools.com

CUSTOMER SUPPORT NETWORK
INDIA
Delhi NCR
Ahmedabad  I  Pune (HQ)
Bengaluru  I  Chennai